

**Cements for PVC & CPVC Pipe**

IPS produces a wide range of high strength WELD-ON® solvent cements for rigid and flexible PVC pipe and fittings. Light, medium, heavy, and extra heavy bodied cements are specifically formulated for PVC pipe in virtually every schedule, in sizes to 22" and in a variety of job tailored cure times.



PVC & CPVC Cement						
	Product Number	IPS Number	Color	Container Size	Units/Case	Approx. Wt. (lbs/case)
<b>705 Clear Cement</b>						
<b>705</b> Medium bodied, fast setting, clear PVC cement for all classes and schedules through 6" diameter interference fit, Sch80 through 4" diameter. <b>Clear</b> 3 year shelf life	705GAL	10085	Clear	Gallon	6	54
	705QT	10089		Quart	12	29
	705PT	10093		Pint	12	15
	70512PT	10097		1/2 Pint	24	15
	70514PT	10100		1/4 Pint	24	10
<b>717 Gray Cement</b>						
<b>717</b> Heavy bodied, medium setting, gray PVC cement of all classes and schedules with interference fit through 12" diameter, non-pressure applications through 18" diameter. (Wide mouth top for use with 4020 Swab & 7020 Roller.) <b>Gray</b> 3 year shelf life	717GAL	10142	Gray	Gallon	6	55
	717QT	10145		Quart	12	30
	717PT	10148		Pint	12	16
	71712PT	10151		1/2 Pint	24	15
<b>725 Wet or 'R Cement</b>						
<b>725 Wet 'R Dry</b> Medium bodied, extremely fast setting, aqua blue PVC cement for all classes and schedules through 6" diameter interference fit, Sch. 80 through 4" diameter. <b>Aqua Blue</b> 3 year shelf life	725GAL	10164	Aqua	Gallon	6	56
	725QT	10165		Quart	12	30
	725PT	10166		Pint	12	16
<b>719 White Cement</b>						
<b>719</b> Extra heavy bodied, slow setting, white PVC cement for all classes and schedules with interference fit through 30" diameter. <b>White</b> 3 year shelf life	719GAL	10155	White	Gallon	4	39
	719QT	10157		Quart	12	30
	719PT	10159		Pint	12	16
<b>714 Orange Cement</b>						
<b>714</b> Heavy bodied, medium setting, orange CPVC cement for all classes and schedules with interference fit through 12" diameter. <b>Orange</b> 2 year shelf life	714QT	10132	Orange	Quart	12	30
	714PT	10135		Pint	12	16

Average Number of Joints/Qt. Of Cement											
Pipe Size	1/2"	3/4"	1"	1-1/2"	2"	3"	4"	6"	8"	10"	12"
<b>No. of Joints</b>	300	200	125	90	60	40	30	10	5	2-3	1-2